

## DEVELOPMENT OF UNDERWATER LASER SCALING ADAPTER

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### ABSTRACT

In this paper the developed laser scaling adapter is presented. The scaling adapter is equipped with a twin laser unit where the two parallel laser beams are projected onto any target giving an exact indication of scale. The body of the laser scaling adapter is made of Teflon density of which is approximately two times the water density. The development involved multiple challenges, such as numerical hydrodynamic calculations for choosing appropriate shape which would reduce the effects of turbulence, accurate sealing of the power supply and the laser diodes, etc. The precision is estimated by the partial derivation method. Both experimental and theoretical data conclude the overall precision error to be in the 1% margin. This paper presents the development steps of such underwater laser scaling adapter for a remotely operated vehicle (ROV).

Key words: remotely operated vehicle (ROV), laser scaling, seabed inspection

### INTRODUCTION

One of the main challenges nowadays is the management of lakes in which changes take place due to both human involvement (Cooper et al., 2007) and natural causes. Underwater seabed inspection is one of the most important tools for evaluation of the ecosystem condition and execution wide variety of inspection projects (Bruno et al., 2011; Coggan & Diesing, 2011; Jones & Glegg, 2005; Jones et al., 2004). Thus continuous effort has been devoted for development of devices and techniques which could ensure fast and precise characterization of underwater objects and the seabed. In this contribution we have developed an underwater laser scaling adapter which can be mounted to a remotely operated vehicle (ROV). A ROV is a platform usually used for underwater investigations and can be equipped with multiple probes and gauges and can be used for seabed inspection (Crook,

2010; Stoll, 1985; Inoue et al., 2008). The main components of the laser scaling device are the two laser diodes which are aligned so that their emitted laser beams are parallel. These laser beams are then projected on the subject under investigation and as the light is scattered or reflected it is detected by camera on ROV. In case one knows the actual distance between the laser beams, then from the projected spots one can actually measure the distance or the size of the object if one accounts for the effect of perspective. This means that the further the object under investigation is the closer the points will seem to be. The distance and the seeming distance of the points are related with simple trigonometric equations.

The aim of this particular paper is to show the steps of developing a laser scaling device. First, fluid flow modeling must be performed for finding the optimal curvature of the edges of laser scaling device. Optimal conditions

include less turbulence and smaller overall pressure on the faces of the device. Second step includes manufacturing of the body of the device according to assumptions made in previous step. Third, implementation and adjustment of the laser diodes is necessary. All of the components must be hermetically sealed. Afterwards, performing some simple experiments the system error can be obtained.

## NUMERICAL CALCULATIONS AND EXPERIMENTAL DEVELOPMENT

Before the experimental development of the laser scaling device hydrodynamic calculations were performed using commercially available software Comsol. Comsol Laminar flow physics module was chosen for calculating fluid flows. The aim of the calculations was to estimate the optimal size and form of laser scaling device that would have reduced hydrodynamic resistance (pressure on the boundaries) and turbulence at the boundaries of the laser scaling device. In Figure 1 pressure distribution and fluid flow streamlines are shown. In the model pressure was applied to the lower boundary of the system. Upper boundary pressure was set to zero, pressure at all the other boundaries was also set to zero. The pressure difference causes the liquid phase (water) to flow around the scaling device. To reduce the effect of turbulence the pressure was chosen small enough to have small water speeds. The maximum speed of water flow

in this particular case was approximately 1.79 mm/s.

Curving the corners of the device boundaries reduced the calculation time. Moreover, it is assumed that a problem with a more stable fluid flow without turbulence is calculated faster. Thus the model with smoothed edges of the adapter causes less turbulence and dissipation of energy. From this point of view smoothed edges are desirable for the device. Moreover, the overall pressure on the boundary reduced significantly if the edges are curved.

After theoretical calculations drawings of the laser scaling device were made. The body of the laser scaling is made of Teflon. The only material considerations are the following – material should be with higher density than that of water, material should be hard enough for threading. The Teflon adapter in process of development is shown in Figure 2. In the picture one can see six smaller holes through which the adapter shall be fixed using regular bolts. In front of adapter two wider holes can be seen. These are meant for laser diodes on the one side of laser scaling device and Plexiglas shields on the other. The bottom part of the adapter was carefully polished. This must be done to have a good compatibility and thus airtight conditions between the adapter and the ROV.

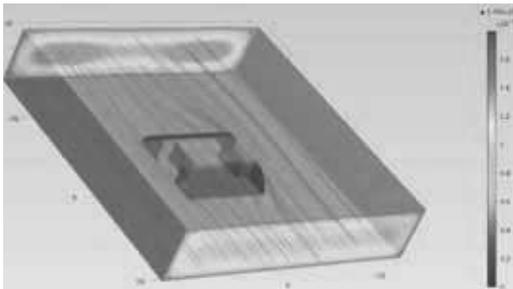


Figure 1. Pressure distribution and fluid flow streamlines in a laminar fluid flow around the laser scaling device.

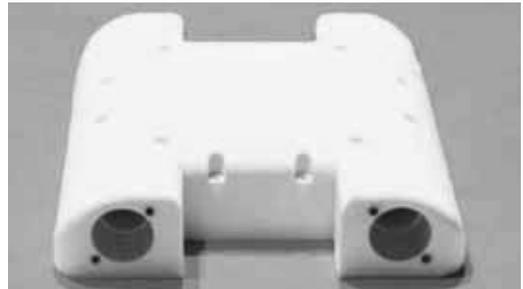


Figure 2. Teflon adapter in process of development.

As light source two 650 nm laser diodes which saturate at 12 V and approximately 35 mA were used. The considerations here are the low price of laser diodes. Laser diodes for shorter wavelengths are considerably more expensive than the ones for longer wavelengths. As the dispersion can vary with the medium this should be a secondary parameter to consider. The laser diodes are fed by the ROV.

The next important step is the adjustment of the laser diodes. The laser diodes are hermetically sealed and implemented in the adapter holes, which can be seen in Figure 2. For fixing the laser diodes screws and rubber distancer is used. The rubber distancer has a significant influence on the optimization of laser diode beam direction. Using the screws the laser beams are adjusted in several iterations. The distance  $d$  between the beams

as a function of distance  $D$  from the adapter is measured. If the beams are parallel, then the distance  $d$  should remain constant. The iterations – measurement and screw adjustment – are performed until satisfactory conditions of the precision are met. The experimental data are shown in Figure 3 – 5. To simplify the approximation process the beam separation length difference  $\Delta d$  was registered as a function of distance from adapter  $D$ . In such case the tangent of approximated data should trend towards zero. As can be seen from Figure 3 – 5 the tangent was decreased from 0.438 mm/m for data  $d_3$  obtained from laser diodes without optimization to 0.027 mm/m for optimized data  $d_{opt}$ . The optimized value means that in hundred meters the laser beams will be additional 2.7 mm apart from each other comparing to the distance of 11 mm at the adapter. Assuming that the

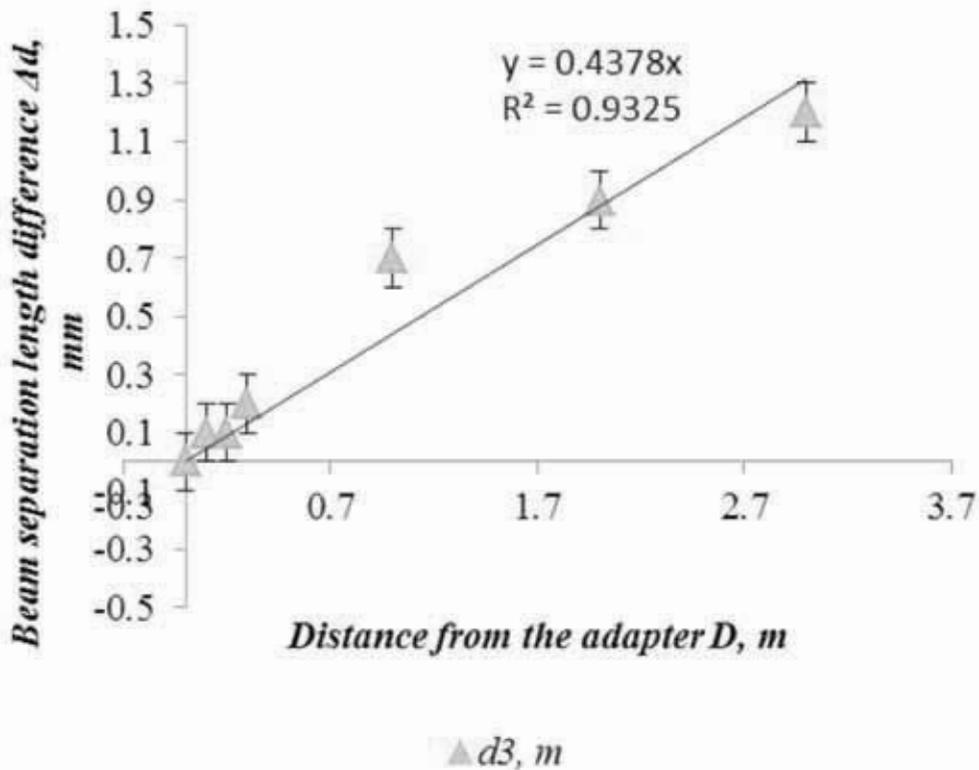


Figure 3. Laser scaling device two beam separation length difference  $\Delta d$  as a function of the distance from the adapter  $D$  after first laser setup.

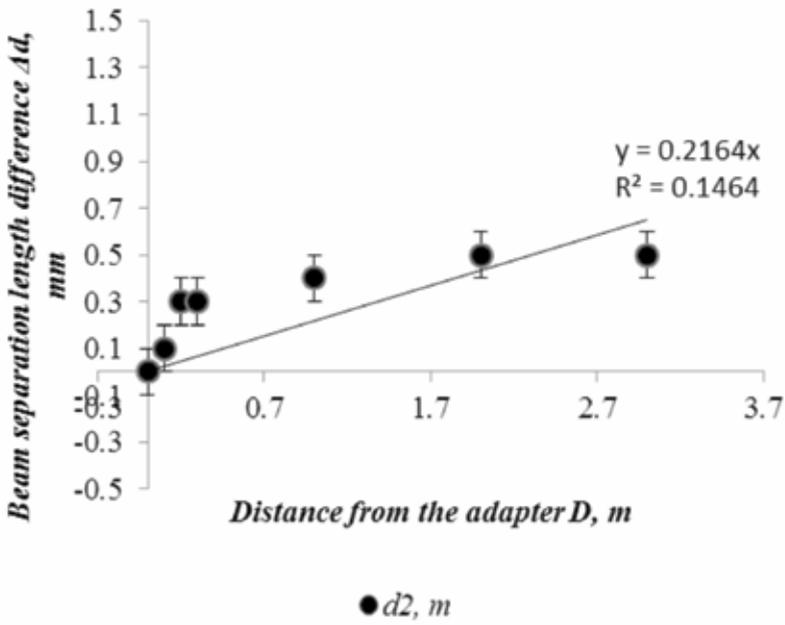


Figure 4. Laser scaling device two beam separation length difference  $\Delta d$  as a function of the distance from the adapter  $D$  after first iteration step.

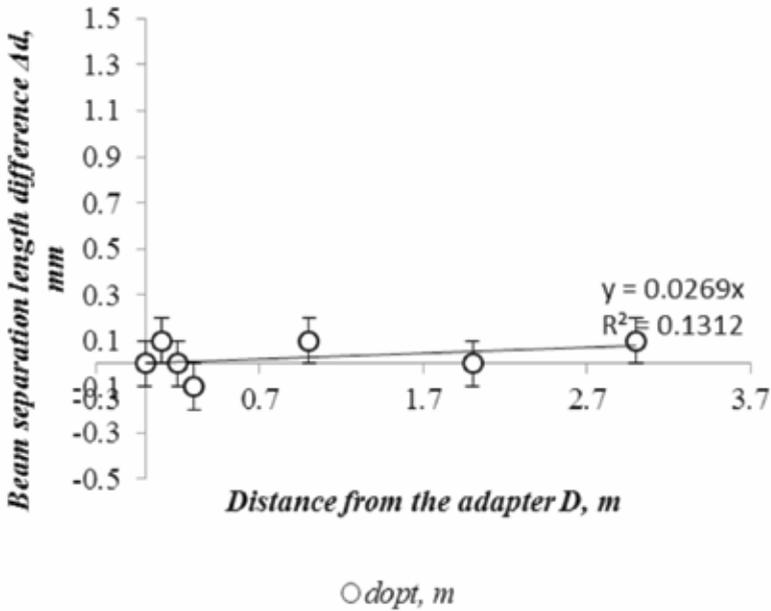


Figure 5. Laser scaling device two beam separation length difference  $\Delta d$  as a function of the distance from the adapter  $D$  after second iteration step.

measurements will be performed in a medium with high turbidity measurements at distance of 100 m would not be possible due to the fact that the laser light will certainly be absorbed within double the path length. The tangent value of the data will be used to calculate the overall measurement error of the device.

## RESULTS AND DISCUSSIONS

Estimation of device measurement error was based on analysis of view angle in terms of perspective. See Figure 6 for graphical interpretation.

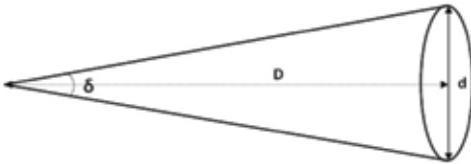


Figure 6. View angle  $\delta$  at object with size  $d$  at distance  $D$ .

From Figure 6 it is obvious that

$$\tan\delta = \frac{d}{D} \quad (1)$$

Thus if object size  $d$  is known than the distance can be estimated from

$$D = \frac{d}{\tan\delta} = d \cdot \cot\delta \quad (2)$$

Here the distance is a function of viewing angle, thus the viewing angle caused error can be calculated by

$$\frac{\partial D}{\partial \delta} = \frac{d}{(-\csc^2\delta)} = -d \cdot \sin^2 \delta \quad (3)$$

For calculation of relative error in percentage one must divide (3) by (2) thus obtaining

$$\left| \frac{\partial D}{D} \right| = \frac{d \cdot \sin^2 \delta}{d \cdot \cot\delta} \partial\delta = \frac{\sin^2 \delta}{\cot\delta} \partial\delta \quad (4)$$

As can be seen from equation (4) the overall

distance error does not hold the term  $d$  which is the object size. It holds only the viewing angle  $\delta$  which can be estimated using the camera. The derived equation (4) can now be used to estimate the overall distance measurement error. First we assume that the view angle  $\delta$  error (determined by experiment)  $\partial\delta$  is small enough that

$$\partial\delta = \tan\delta \approx k \quad (5)$$

The next task is to estimate the view angle  $\delta$  range. The laser beams are 0.11 m apart which is used as the maximal estimation value. In one

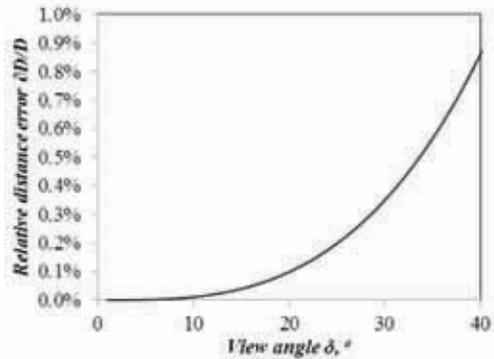


Figure 7. Relative distance error  $\partial D/D$  as a function of view angle  $\delta$ .

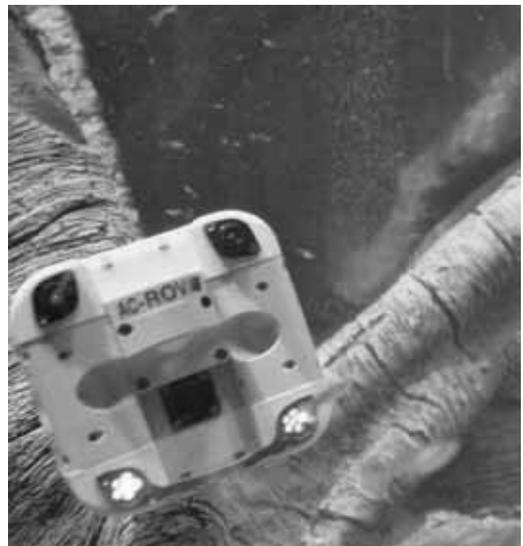


Figure 8. Laser scaling adapter installed on a ROV – front view (1).

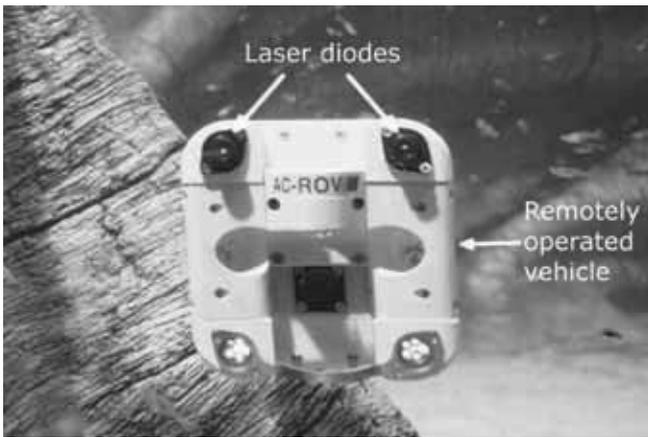


Figure 9. Laser scaling adapter installed on ROV – frontview (2). Figure 10. Laser scaling adapter installed on ROV – topview (2).

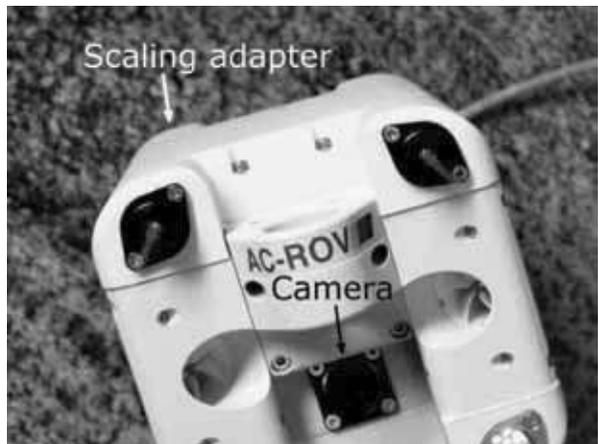
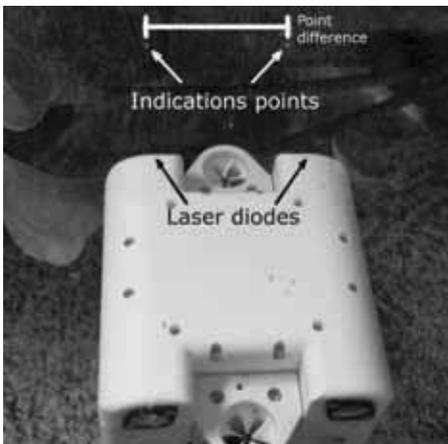


Figure 11. Relative distance error  $\frac{\partial D}{D}$  as a function of view angle  $\delta$ . Figure 12. Laser scaling adapter installed on ROV – frontview (3).

meter distance object the size of 0.11 m will have view angle of  $6.31^\circ$ . Thus the view angle range in a measurement will not exceed  $40^\circ$ . The relative error of distance as a function of view angle is shown in Figure 7. From Figure 7 one can see that the error does not exceed the 1% range. Then installed laser scaling adapter can be seen in Figure 8 to 12.

In Figure 9 the laser diodes which project the points on the object under investigation are shown. The ROV manufactured by AC-CESS is equipped with propellers which allow one to control the position of the ROV. It is also

equipped with LED light sources for cleared view of the seabed.

In Figure 11 one can see the laser diode projected points on the object. The distance from these points is determined by the distance between the diodes. By fixing the distance between the points using the camera installed in the ROV, one can actually determine the distance of the object from the ROV and the size of the object under investigation. The built in camera is shown in Figure 11 of this article. As can be seen from Figure 12 the camera is built in in the middle of the ROV.

## CONCLUSIONS

Main steps of development of laser scaling adapter for a ROV are shown. These include theoretical modeling fluid flows around the adapter for the aim of finding an optimal device shape, afterwards, creation of adapter body from Teflon, implementation of laser diodes in the adapter. Last but not least, hermetical sealing of adapter must be ensured to avoid destroying the electronics after adapter is tested in water. It has also been shown that the developed laser adapter has the distance estimation precision of much less than 1 percent. The error value was estimated with the combination of values obtained in an independent experiment and derived equation.

## ACKNOWLEDGEMENTS

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